



- Simple to Operate
- Set Screw Locks Lightguide in Place
- PTB and NIST Traceable

ACCU-CAL™ 50 Radiometer

Consistent UV light curing requires periodic monitoring of UV intensity or dose. The ACCU-CAL™ 50 radiometer is simple to operate and offers repeatable measurement of UV light. The ACCU-CAL™ 50 can measure UV light emitted from lightguides (3 mm, 5 mm, and 8 mm), UV flood systems, and UV conveyors. With a spectral sensitivity from 320 to 395 nm (UVA), the ACCU-CAL™ 50 measures intensities from 1 mW/cm² to 40 W/cm². A specially designed photo-sensor assembly protects the photo-sensor from the high temperatures sometimes associated with today's high intensity UV spot lamps.

Three Reasons to Use a UV/Visible Radiometer

- Maintaining a Light-Curing Process – A radiometer measures whether a light-curing system is providing intensity above the “bulb change” intensity. Radiometers provide the same monitoring control for light curing processes that thermometers provide for thermal processes.
- Providing a Worker Friendly Light-Curing Process – The ACCU-CAL™ 50 is sufficiently sensitive to measure the intensity of stray or reflected UV light (as little as 1 mW/cm²). Dymax recommends that worker UVA exposure not exceed 1 mW/cm². For reference, UV (320-395 nm) intensity on a sunny day can range from 2-6 mW/cm².
- Measuring Transmission Rates Through Substrates – A radiometer can be used to measure the transmission rates of various wavelengths through substrates that absorb UV and/or visible light. To assure an effective curing process it is critical to measure the light intensity reaching the resin below the intervening substrate.

Specifications

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Spectral Sensitivity	320 to 395 nm
Intensity Range	1 mW/cm ² to 40 W/cm ²
Resolution	Intensity (1 mW/cm ² ; to three significant digits) Dose (1 mJ/cm ²)
Calibration Period	12 months
Operating Temperature Ranges	Optometer: +5 to +40°C Detector: 120°C continuous, Peak 200°C
Measurement Modes	Intensity (mW/cm ² and W/cm ²) Peak Intensity (mW/cm ² and W/cm ²) Dose (J/cm ²)
Light Sources	Lightguides (3 mm, 5 mm, and 8 mm) Floods/Conveyors
Power Supply	Two (2) AA batteries
Battery Life	250 hours (automatic shutoff after 1 hour)
Sensor Dimensions	Photo-Sensor Diameter = 9 mm Diameter = 37 mm Thickness = 8 mm Cable Length = 1 M
Meter Dimensions	120 mm x 65 mm x 23 mm (Length x Width x Thickness)

Radiometer Calibration

Dymax recommends calibrating the ACCU-CAL™ 50 radiometer annually to ensure proper operation of the instrument. Calibration services are available through Dymax. Please contact Dymax Customer Support for more information.



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PB076EU 10/18/2012